



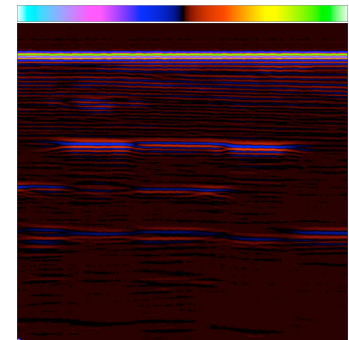
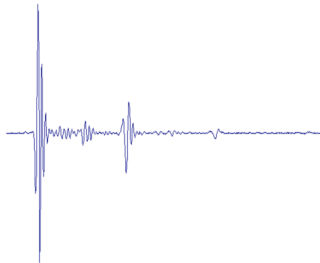
SUPER-RESOLUTION ALGORITHMS FOR NONDESTRUCTIVE EVALUATION IMAGING

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Go Boilers!!!



Purdue's "All-American" Marching Band

Agenda

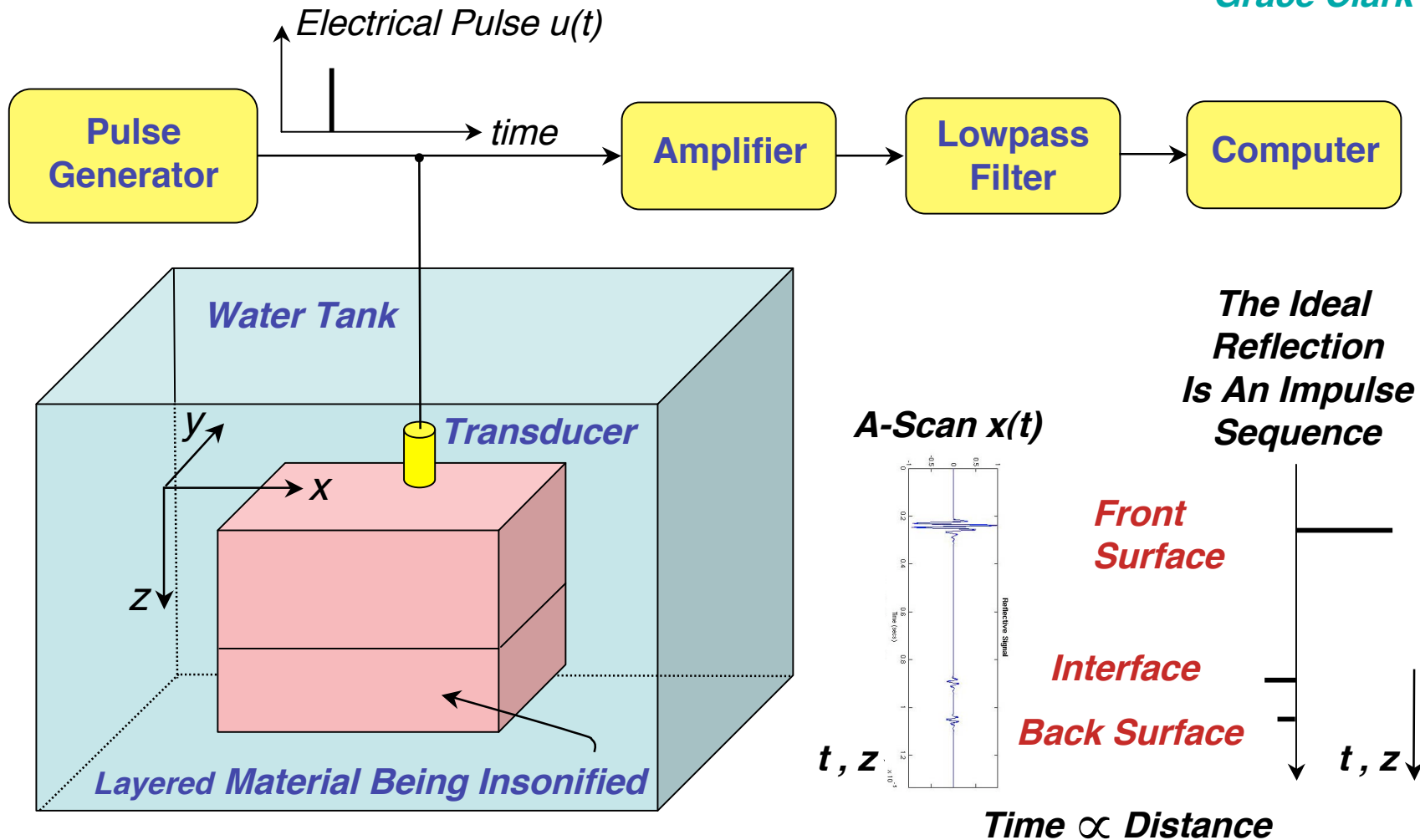


- **Problem Definition:**
 - Ultrasonic NDE measurements
 - The spatial resolution problem
- ***Impulse Response Estimation*** for Enhancing Spatial Resolution
 - Mitigate “ringing” due to the transducer and propagation paths
- ***Bandlimited Spectrum Extrapolation*** for Super-Resolution
- **Examples of Processing Results**

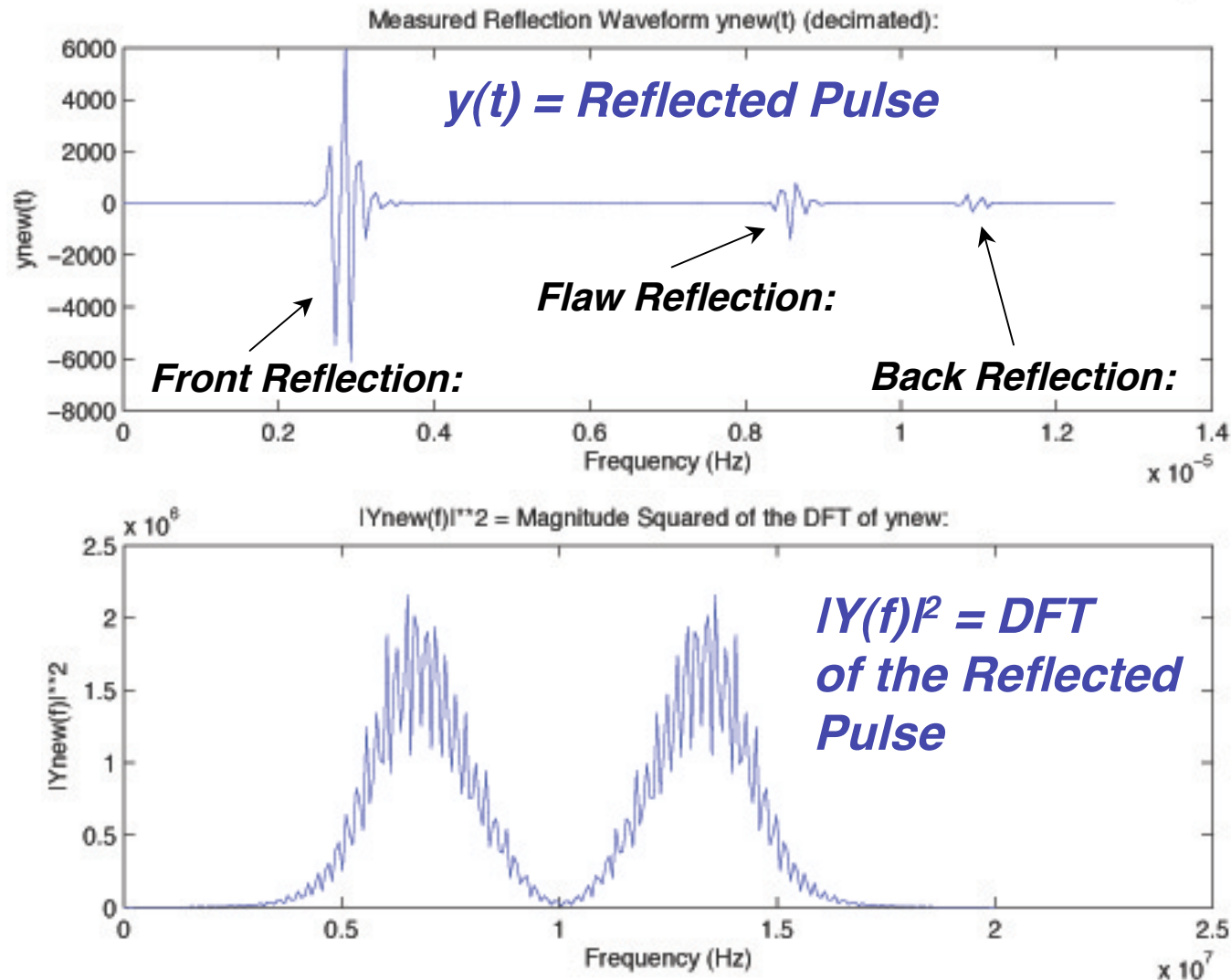
Ultrasonic Pulse-Echo Signals (*A-Scans*) Are *Distorted* By the *Transducer* and the *Propagation Paths* (“*Ringing*”)



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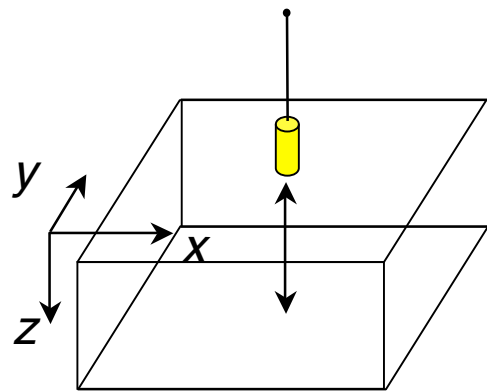


Ultrasonic Pulses Are *Bandlimited* by the Transducer ==> The Pulses "*Ring*", Reducing Spatial Resolution

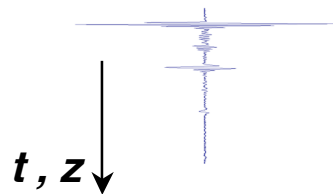


We Define Ultrasonic *A-, B-, and C-Scans* Used in Nondestructive Evaluation (NDE) Studies:

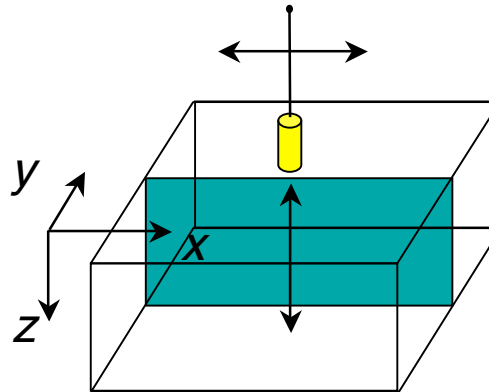
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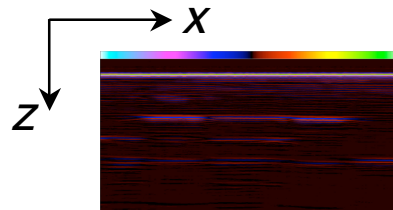
A-Scan $x(t)$
(A Single Waveform)



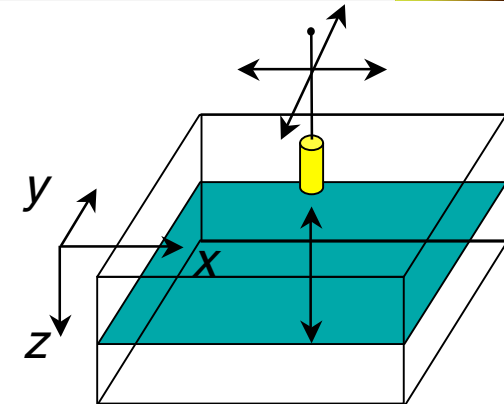
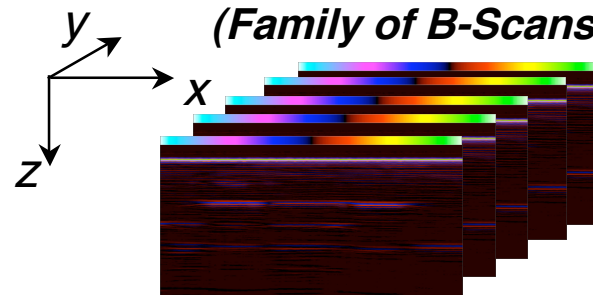
Time \propto Distance



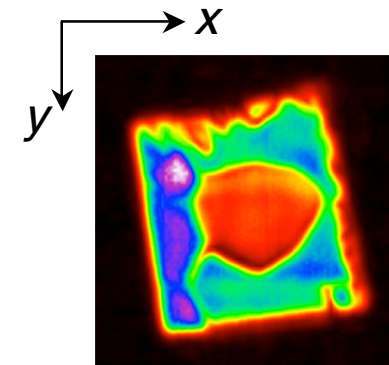
B-Scan
(Family of A-Scans)



3D Volume
(Family of B-Scans)



C-Scan
(Horizontal Slice
At Depth z : Use
A Time Gate)

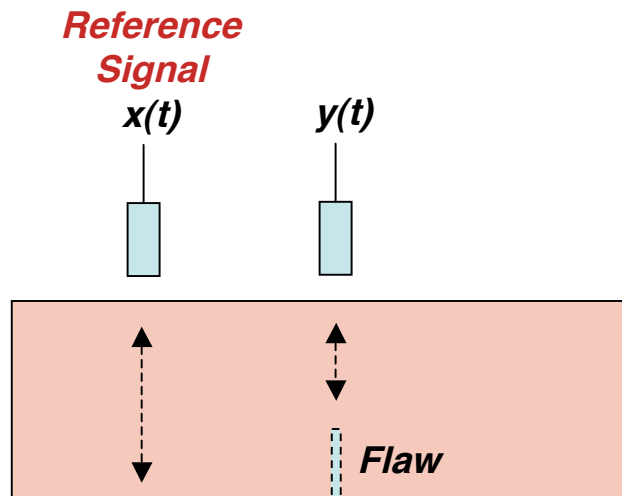


The Reference Scatterer is Chosen to Provide the Transducer / Path Response in the Absence of a Flaw

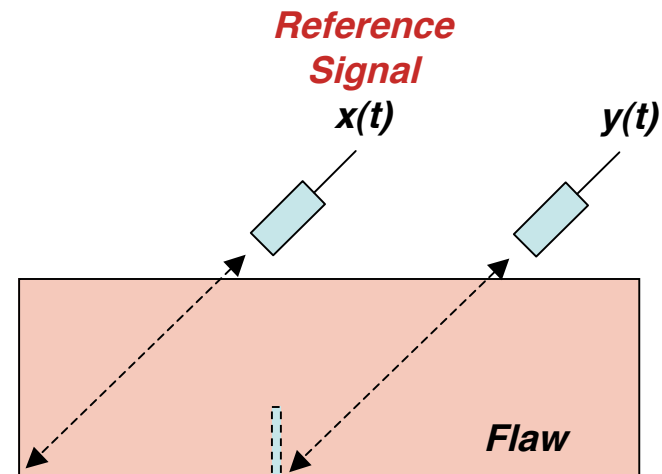


Desired properties of the reference scatterer:

- ***Reflects back most of the energy***
- ***Resembles some feature associated with the flaw environment***



***Front or Back
Surface Reference***

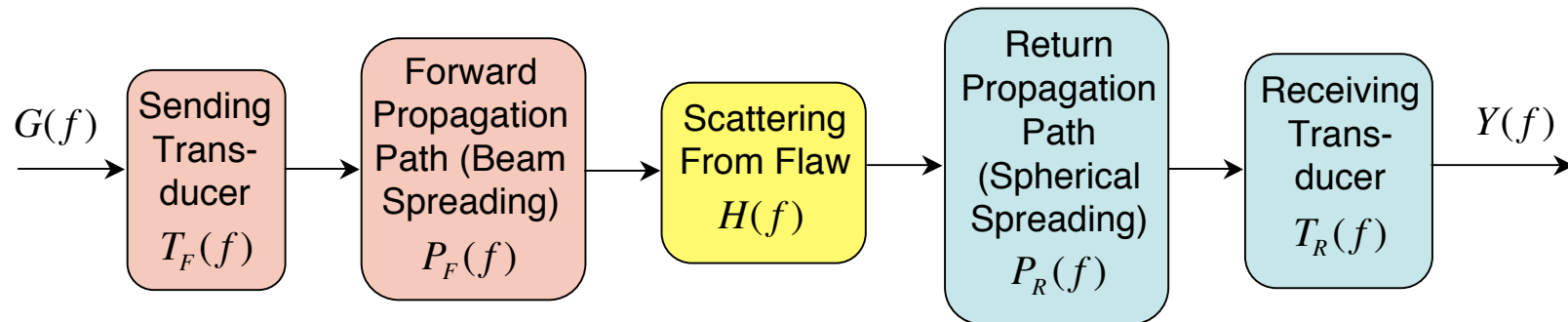


***Corner Reflector
Reference***

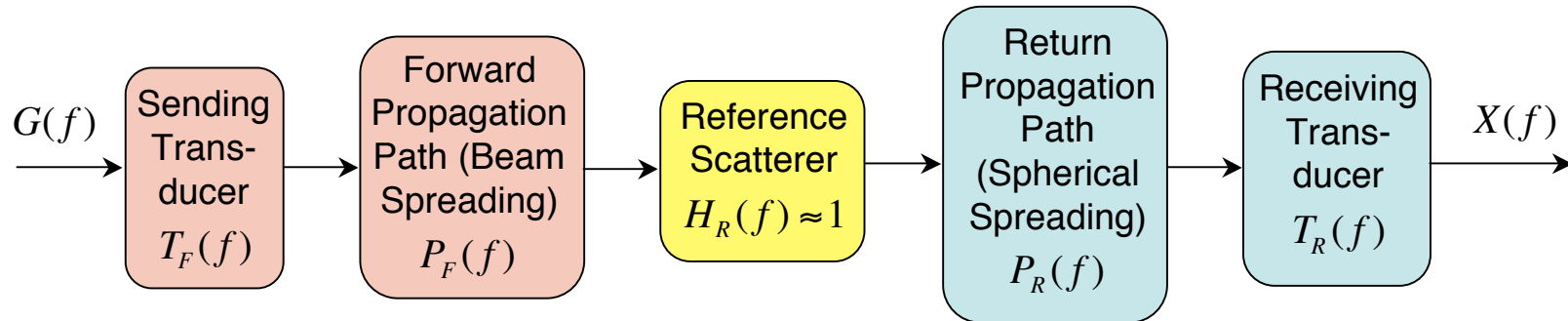
We Use a Reference Scatterer to Help Remove Distortion: Conceptually, This is a “*System Identification*” Problem



Experiment to Measure the Scattered Signal $Y(f)$



Experiment to Measure the Reference Signal $X(f)$

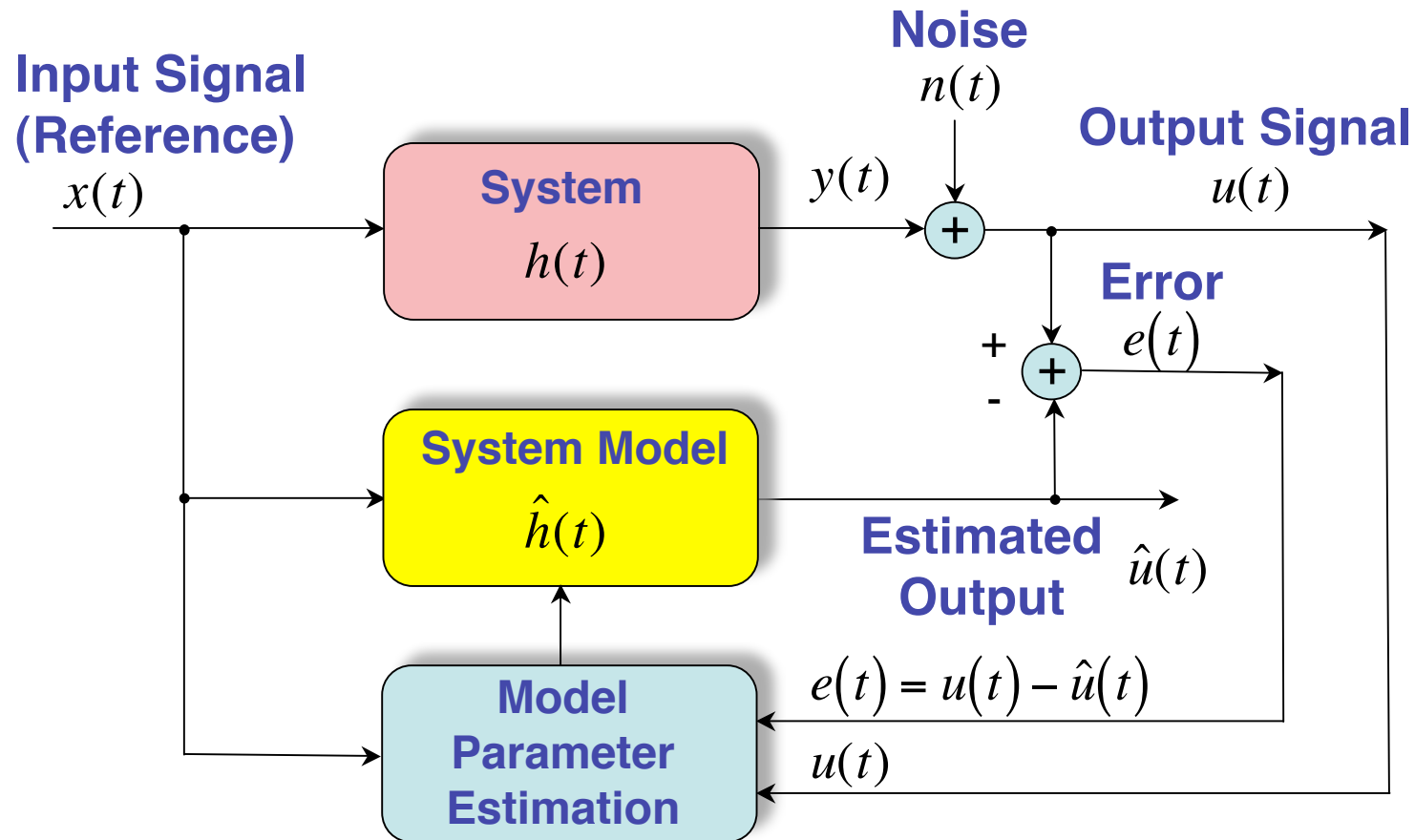


Conceptually:

$$\frac{Y(f)}{X(f)} = \frac{\cancel{T_F(f)} \cancel{P_F(f)} H(f) \cancel{P_R(f)} \cancel{T_R(f)}}{\cancel{T_F(f)} \cancel{P_F(f)} (1) \cancel{P_R(f)} \cancel{T_R(f)}} \approx H(f) \xleftrightarrow{F^{-1}} h(t)$$

System Identification: Estimate the Impulse Response $\hat{h}(t)$

Given: $x(t)$ and $u(t)$ **Estimate:** $\hat{h}(t)$



The Inverse Problem Is Very Difficult



We Must Regularize the Problem



- Ill-Posed
(Infinite Number
of possible
solutions)
- Bandlimited
Transducer
Spectral
Response
- Ill-Conditioned -
Numerical Errors
Due to Spectral
Zeros

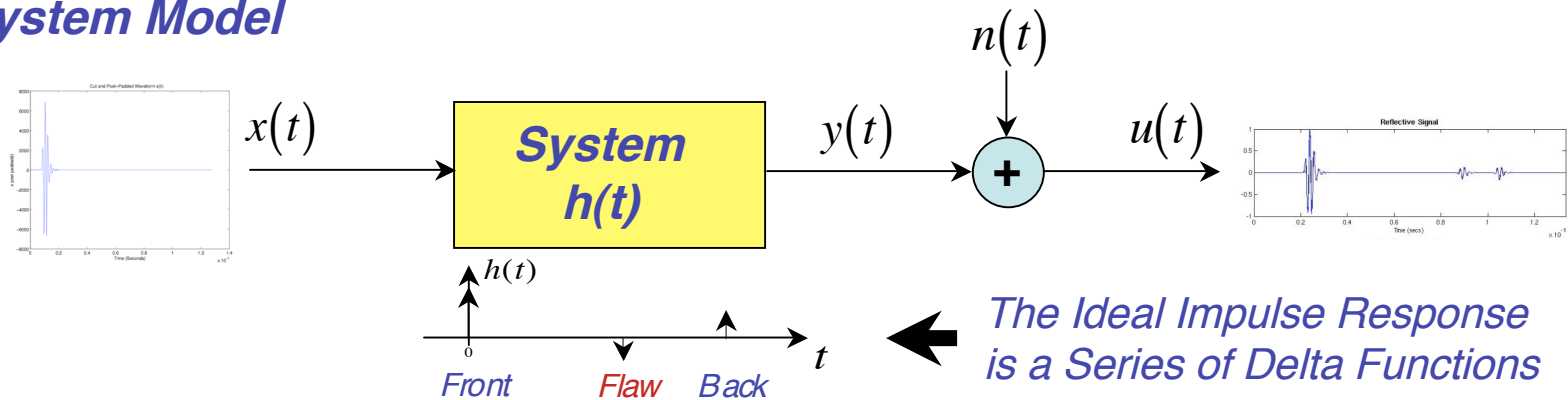


The *System Model* and *Processing Algorithms* Are Summarized in Block Diagrams

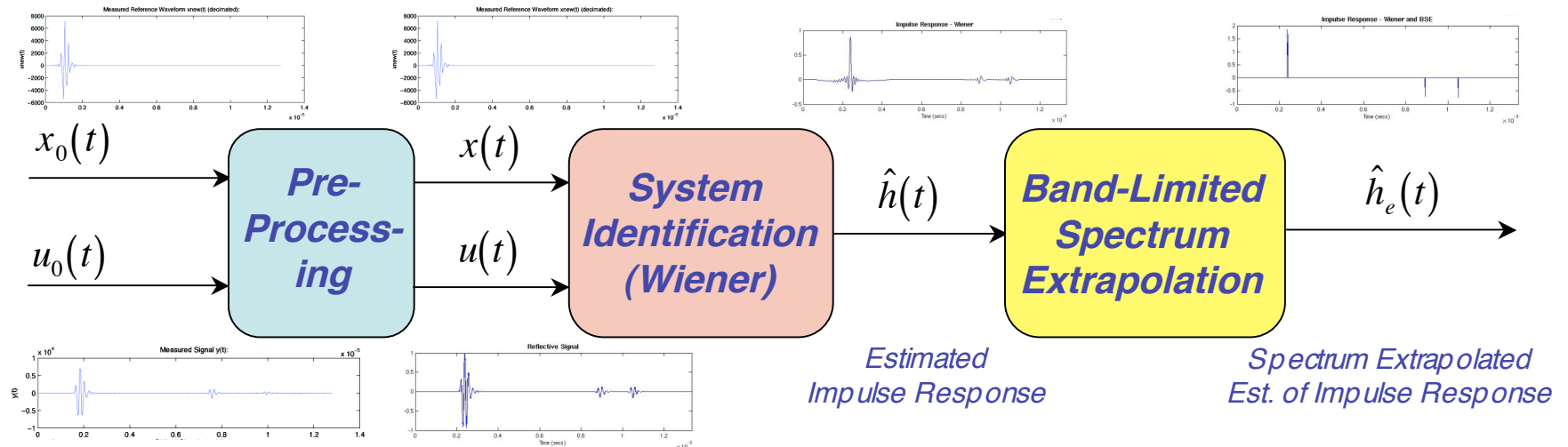
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System Model



Processing Algorithms



Our Objective is to Improve Temporal Resolution by *Extrapolating Spectra*

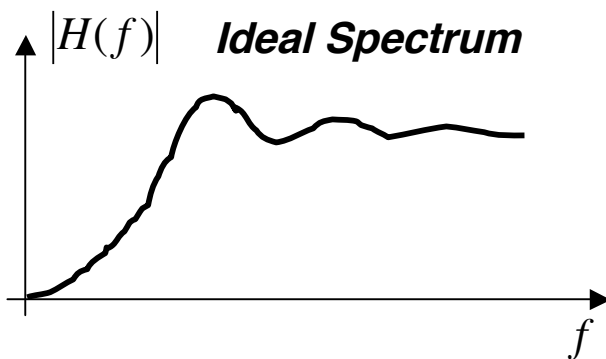
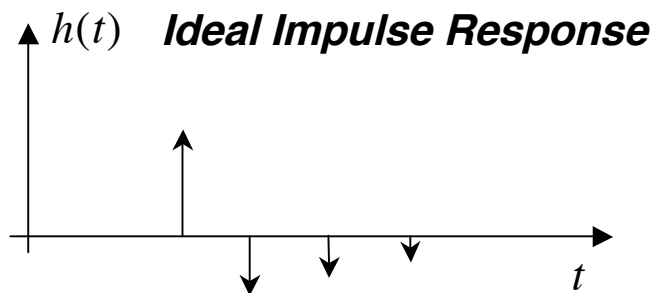


- The transducer bandlimits our signals
 - System identification solutions are not unique
 - System identification solutions are valid only in a finite frequency interval $[f_1, f_2]$.
They give us the optimal least squares solution, given the bandwidth of the transducer.
 - We can never obtain narrow impulses in the time domain
- We wish to extrapolate spectra beyond $[f_1, f_2]$.
 - This can allow us to obtain better approximations to impulses in the time domain.
- We propose to extrapolate the spectra of:
 - $u(t)$ *The measured pulse-echo signal*
 - $\hat{h}(t)$ *The estimated impulse response*

We Use *Bandlimited Spectrum Extrapolation* To Improve *Spatial Resolution*

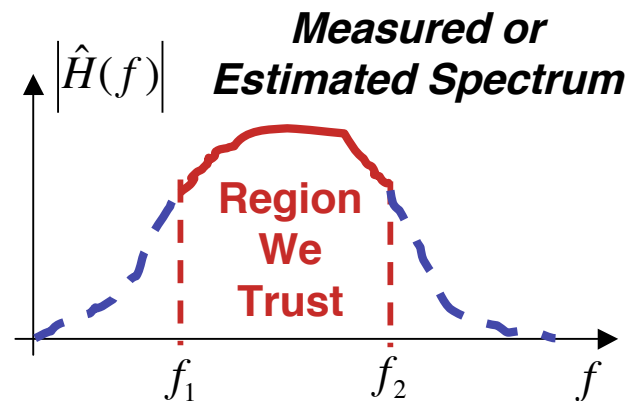
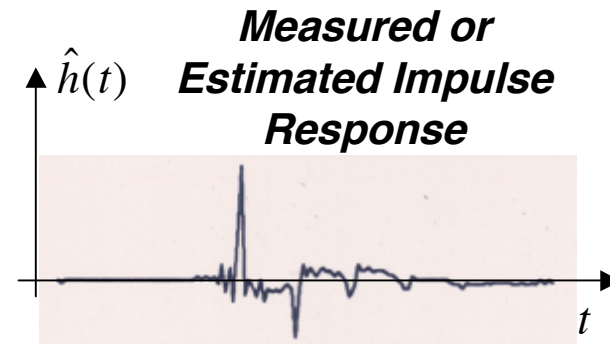


Ideal



$h(t)$

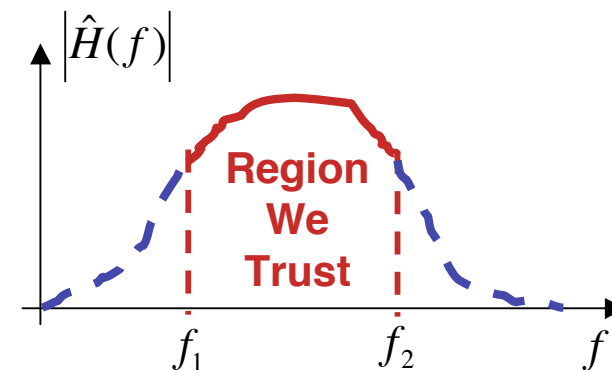
Measured or Estimated



Complex Variable Theory Gives Us a Solid Theoretical Basis for Spectrum Extrapolation



- Our temporal signals have *bounded support*:
 - They are transient (finite length) signals in the time domain
- The Fourier Transform of a signal with bounded support is *ANALYTIC* (continuous, all derivatives exist).
- If any analytic function in the complex plane is known exactly in an arbitrarily small (but finite) region of that plane, then the *entire function* can be found (*uniquely*) by *ANALYTIC CONTINUATION*.



Analytic Continuation Algorithms are Hypersensitive to Noise - *Must Regularize*



- Prior knowledge can be used as constraints to regularize the problem
- Iterative algorithms (*method of successive approximations*) are *slow*, not *unique*, but *can incorporate constraints*.
- Non-iterative algorithms are faster, but can't usually incorporate constraints.
- Often, it is not necessary to determine the inverse of the distortion operator
 - Good for nonlinear or time-varying operators

We Use an Iterative Algorithm for *Regularized* Analytic Continuation

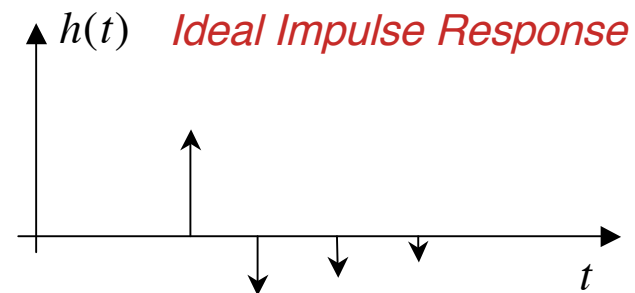


- Estimate the impulse response at the next iteration as a function F of the impulse response at the last iteration:

$$h_{k+1}(t) = Fh_k(t), \quad \text{for } k = 0, 1, 2, \dots$$

- Iterate between the time and frequency domains
(*Method of Alternating Orthogonal Projections*)
- Convergence is proved using contraction mapping theorems from functional analysis
- Use an “*adaptive algorithm*” that assumes the impulse response to be a sequence of impulses - *constrain the time domain signal to be an impulse train*:

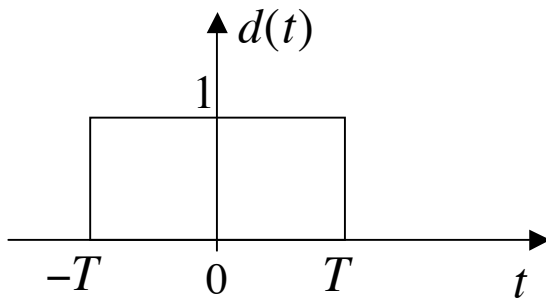
$$h(t) = \sum c_i \delta(t - t_i)$$
$$u(t) = \sum_i c_i x(t - t_i) + n(t)$$



We Constrain the Temporal and Spectral *Support* Using *Projection Operators*

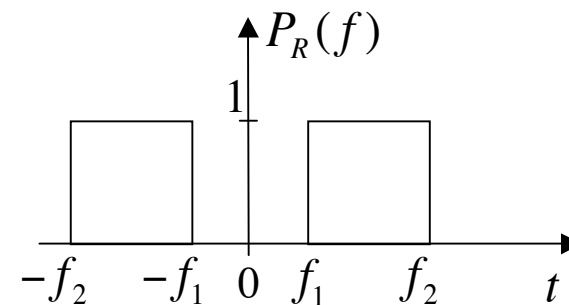
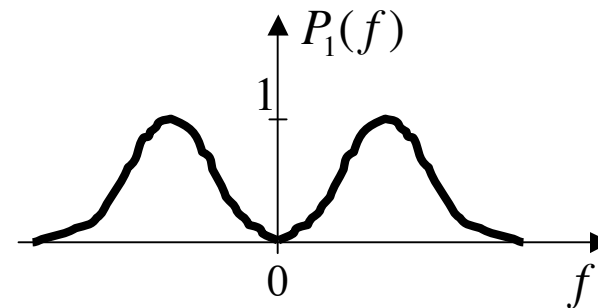


Temporal Projection Operator



Spectral Projection Operators

$$P_T(f) = \text{Envelope} \left\{ \frac{|X(f)|}{\max |X(f)|} \right\}$$



ith Iteration of the Spectrum Extrapolation Algorithm: Alternating Orthogonal Projections, w/Adaptive Algorithm

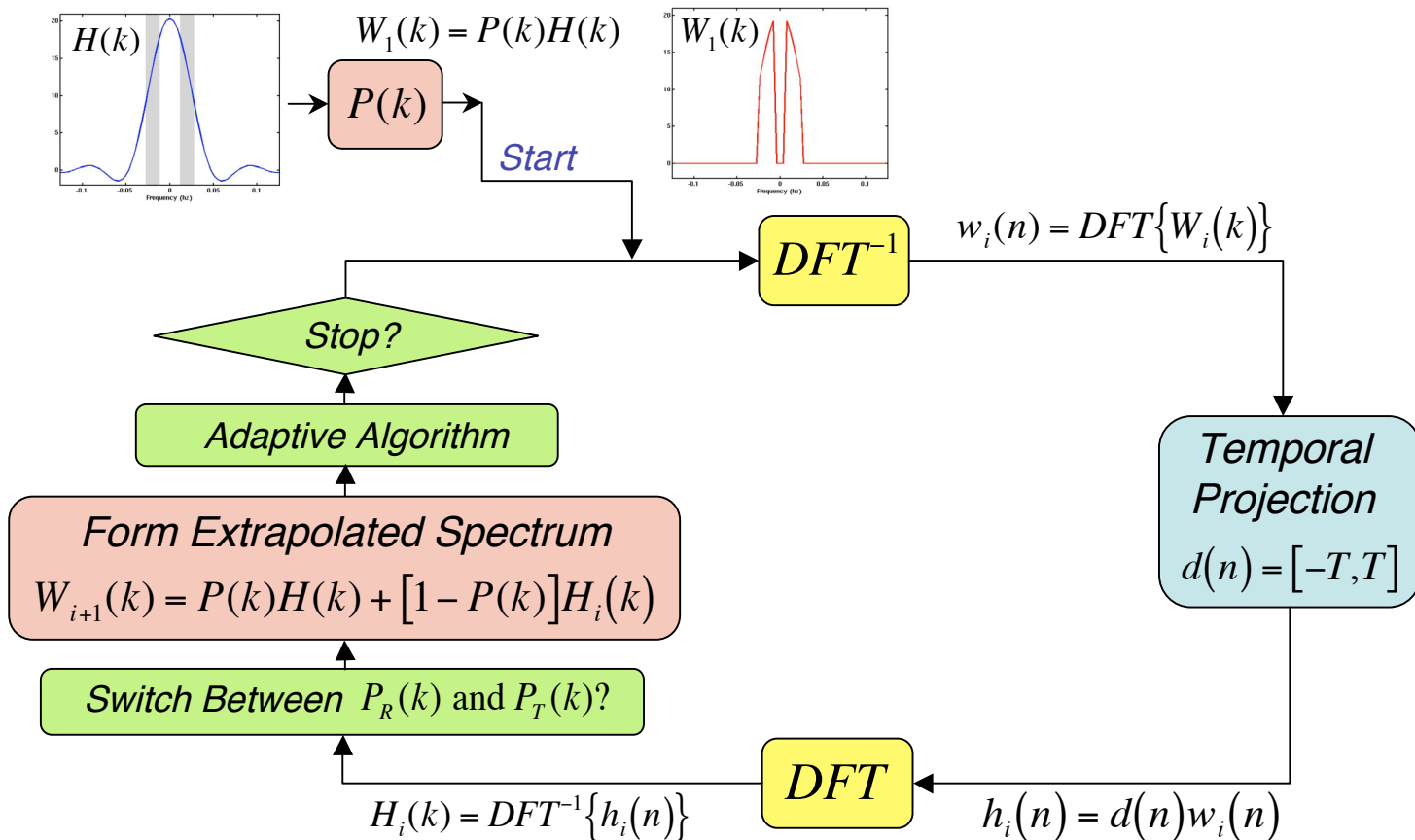


$n = \text{Time Index} = -(N/2 - 1), \dots, -2, -1, 0, 1, 2, \dots, N/2 - 1$

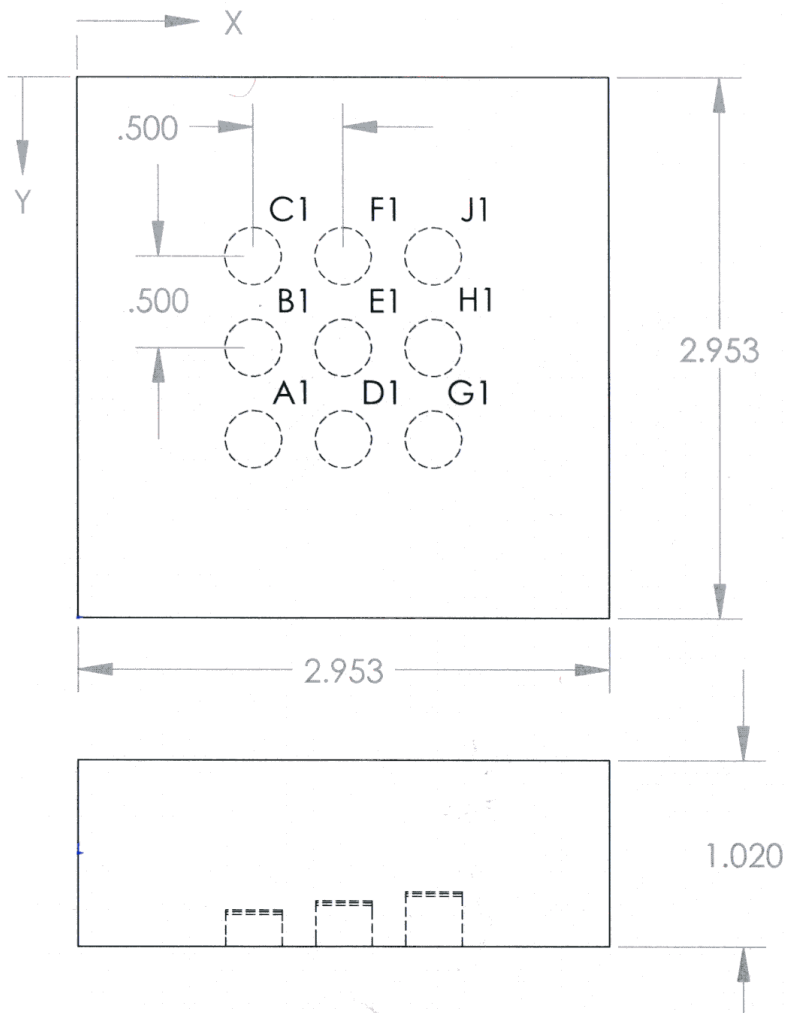
$P(k) = (-k_1, -k_2) \cup (k_1, k_2)$

$k = \text{Frequency Index} = -(N/2 - 1), \dots, -2, -1, 0, 1, 2, \dots, N/2 - 1$

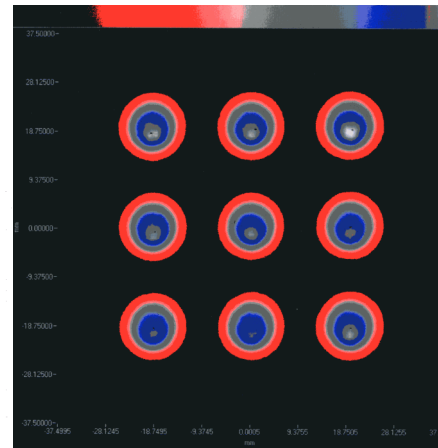
$d(n) = [-T, T]$



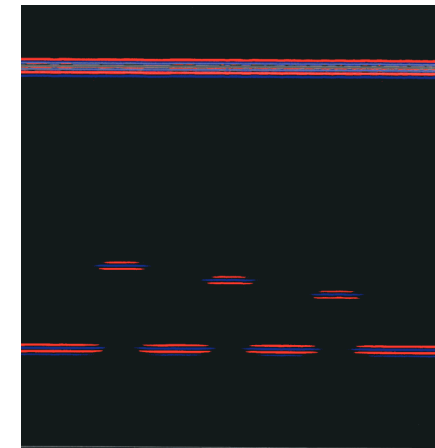
We Constructed a “Phantom” Part - *Aluminum Block* Containing *Flat-Bottom Holes*



C-Scan Image
(Horizontal Slice)



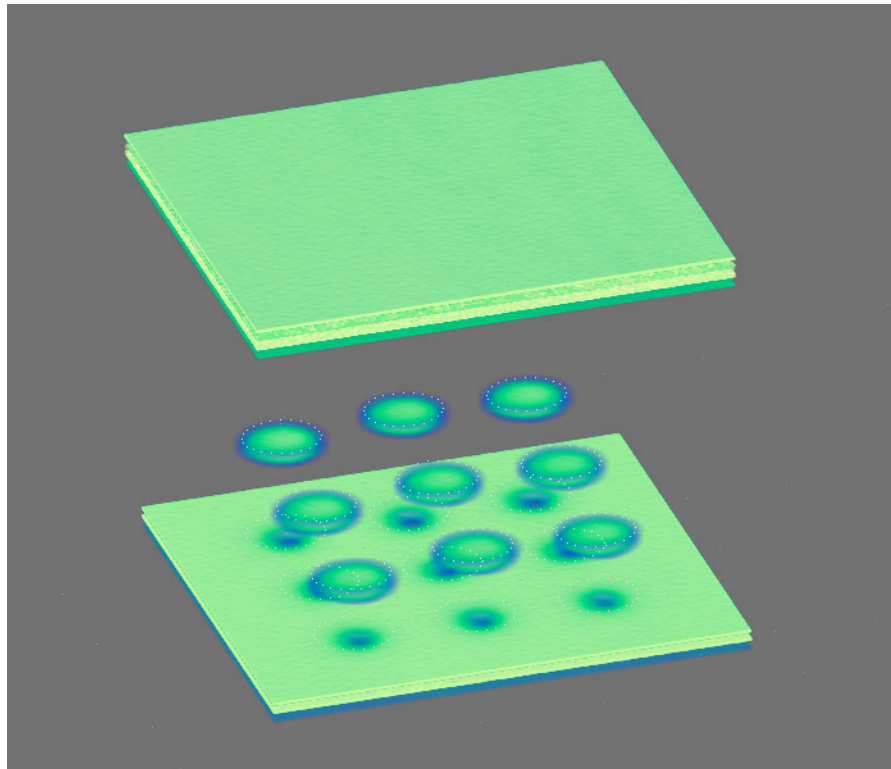
B-Scan Image
(Vertical Slice)



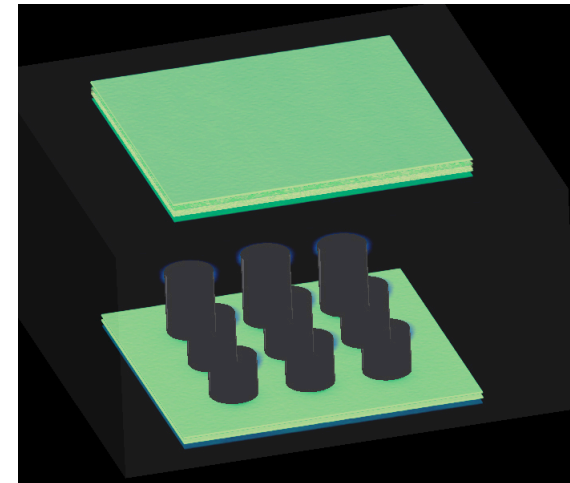
We Can Combine CAD Models With 3-D Data To Clarify Ultrasonic Evaluation Results



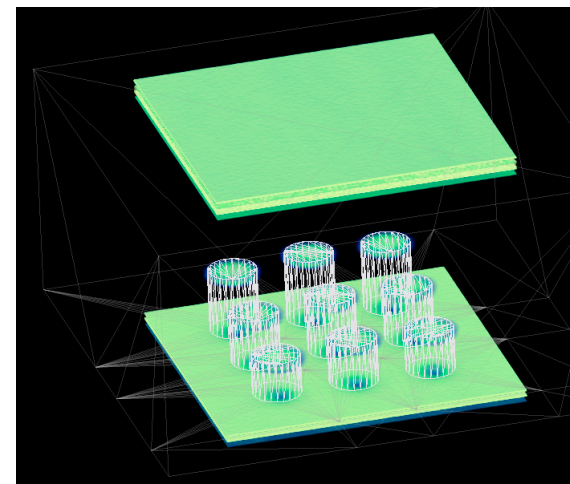
3-D Ultrasonic Data Det



3-D data and CAD Model-Solid



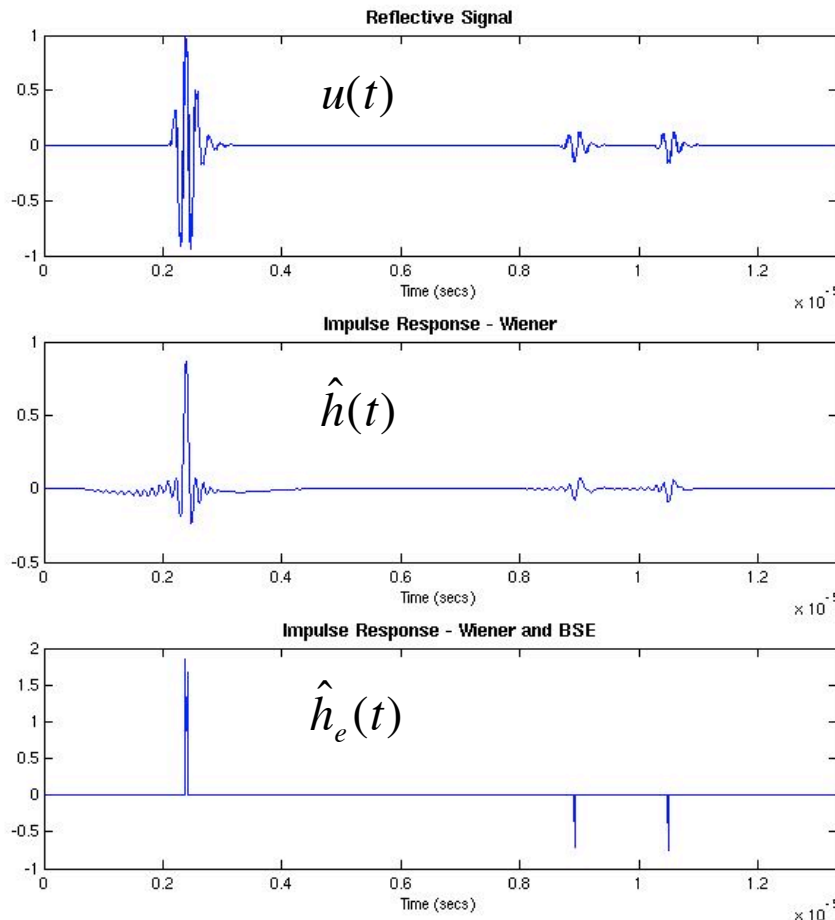
3-D data and CAD Model-Lines



Processing Results Show Great *Reduction of Ringing*, and *Enhancement of Range Resolution*



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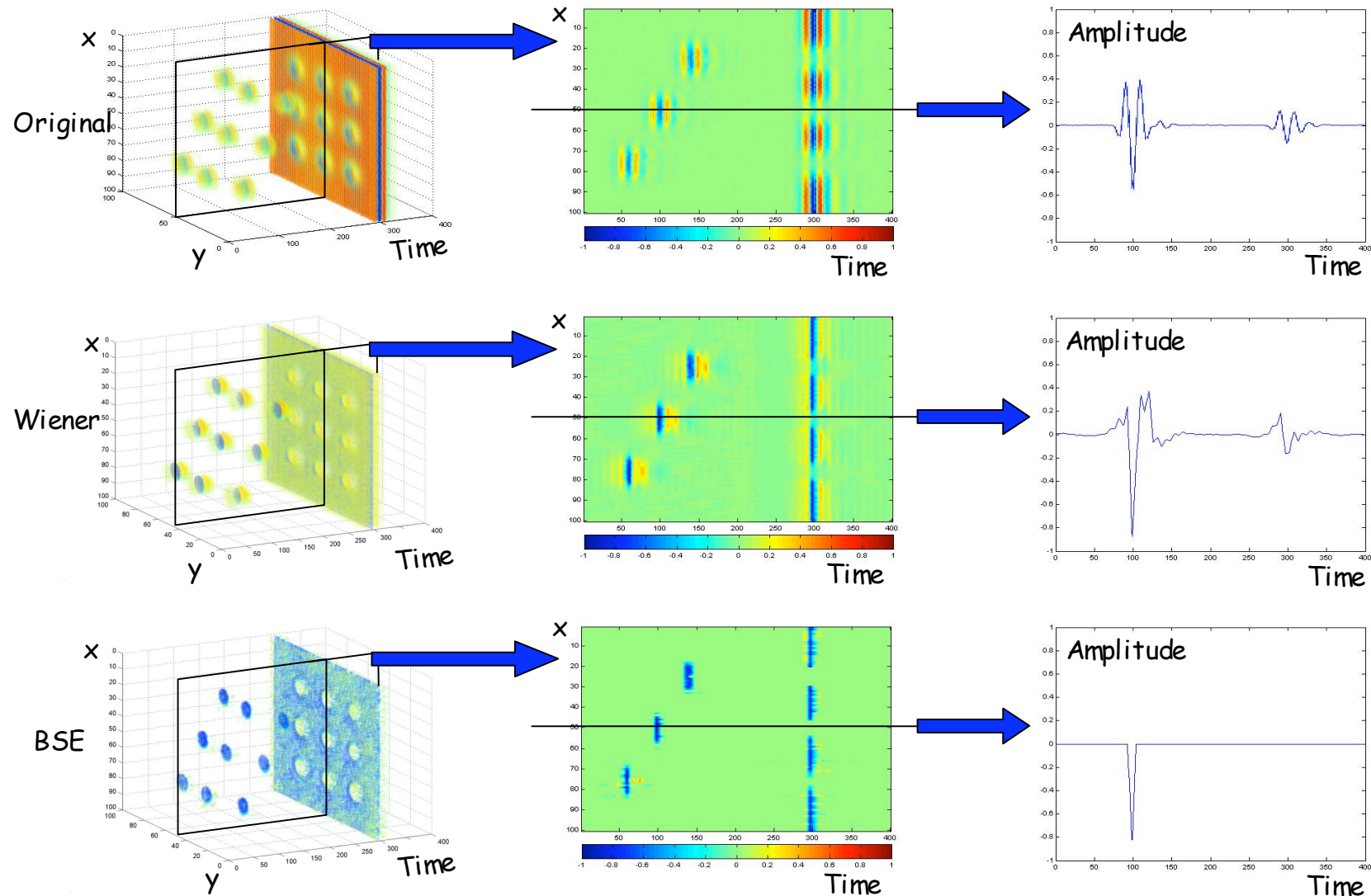


The Measured Pulse-Echo Signal Contains Transducer *Ring*ing, Which Limits Resolution

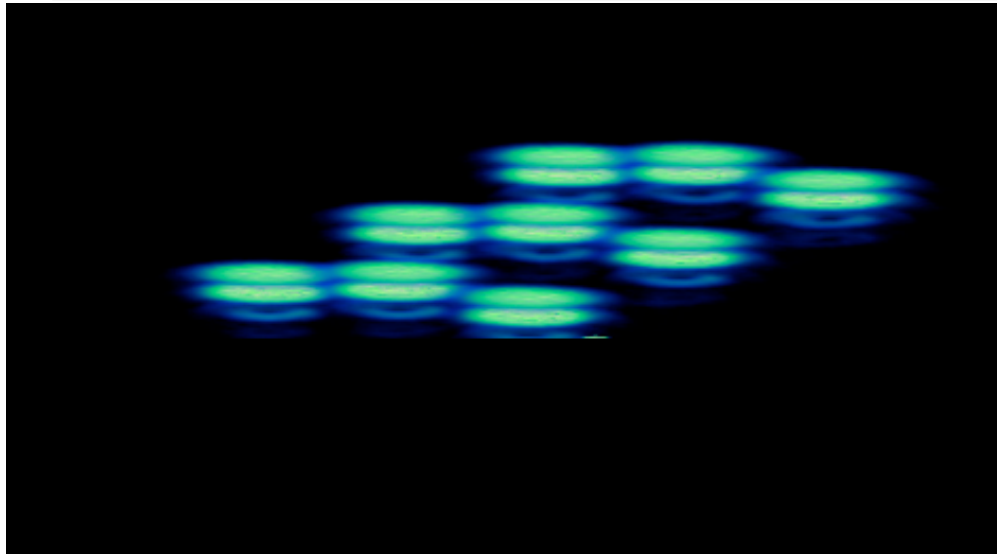
The *Estimated Impulse Response* Shows the Optimal Ringing Reduction Possible, Using the Band-Limited Transducer Spectrum

The *Spectrum-Extrapolated Impulse Response Estimate* Allows *Super-Resolution* Because We Now Have a Broader Effective Signal Spectrum

System Identification and Spectrum Extrapolation Results Are Summarized for the *Flat-Bottom Hole Phantom* Signals

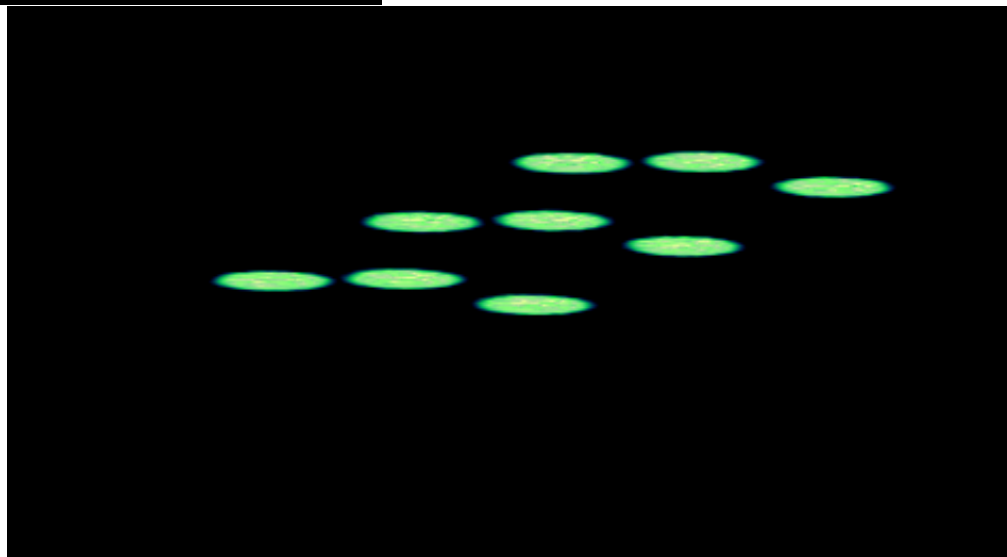


The Processed 3D Volume Shows Greatly-Enhanced Spatial Resolution (*System ID Only*)



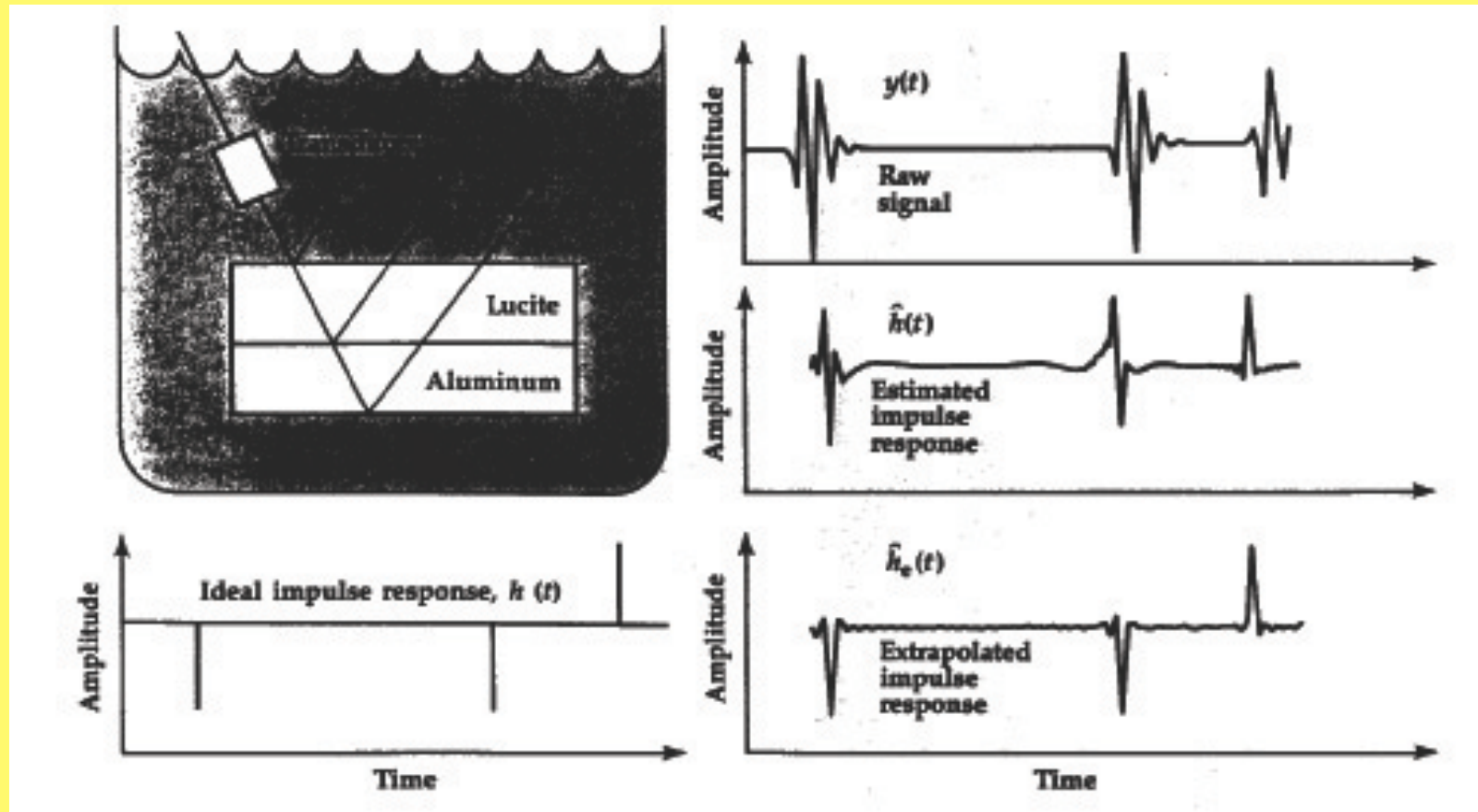
*Raw 3D
Volume*

*Processed
3D Volume
(System
ID Only)*



Ultrasonic Pulse-Echo Signals Are Distorted by the Transducer and the Propagation Paths

Grace Clark



Ultrasonic Pulse-Echo Signals Are Distorted by the Transducer and the Propagation Paths

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